

TISSUE PAPER MACHINE

SPS PM14



TECHNICAL DATA

Manufacturer	: RECARD
Type	: Crescent former
Year of construction	: 1993
Paper width on reel	: 2750 mm
Production speed	: up to 1250 m/min
Grammage	: 11 to 23 GSM
Drying Capacity	: 65 ton/day
Raw material	: Virgin pulp
Drive voltage	: 400V 50 Hz
Machine Drive type	: (DC-440V)
Hood Drive type	: Siemens DC
DCS	: Siemens S7-400 (Include MDP & MCC, cables)
Key products	: all type Facials, & Toilets

SCOPE OF SUPPLY

HEADBOX:

- Supplier : OVERMECCANICA
- Pond side width: : 2780 mm
- Layers: : 1

WET SECTION / PRESSING:

- Suction press : 80 kN/m
- Blind press : 80 kN/m

YANKEE CYLINDER:

- Diameter : 3580 mm
- Width : 3050 mm
- Max Pressure : 8 Bar

DRYING HOODS:

- Brand : Aerothermic Lucca Italy
- Energy : Gas / max temp 430°C
- Profiling : Yes (10+2)

DOCTOR BLADE:

- No 1. Cutting
- No 2. Creeping with Conformatic complete with oscillation
- No 3. Cleaning

POPE REELER:

- Max. roll diameter : 2300 mm
- Max. Width : 2730 mm

ACCESSORIES:

- Spare parts:
 - Forming Roll (1 Roll)
 - Wire Roll (1 Roll)
 - Felt Roll (2 Rolls)
 - Suction Press Roll (1 Roll)
 - Blind Drill Roll (1 Roll)
- Spools : 4 pcs

APPROACH FLOW

- Fan Pump
Power : 220 Kw
Type : DC Motor
- Vertical Screen
Power : 45kW
Type : AC Motor
- Vacuum (Nashpump)
Power : 315kW
Type : AC Motor

FIBER RECOVERY: Krofta (Capacity 6000 Lpm), complete with accesories

STOCK PREPARATION #1:



Pulper #1

Capacity : 16m³
Power : 160kW agitator
Note : with Conveyor

HDC

1 Unit

Refiner #1

Power : 350kW

Refiner #2

Power : 350kW

Deflaker #1

Power : 90kW

ACCESORIES

Include: Pump, tank, agitator, instruments, valves

Photos





REWINDER #1



TECHNICAL DATA

Manufacturer	: ACelli
Year of construction	: 1998
Max. width	: 2750 mm
Max. reel diameter	: 1800 mm
Production speed	: 1200 m/min
Basic weight range	: 12 – 30 gsm
Max plies	: 4
Drive type	: Siemens AC Drive
Unwind Stand	: 4 stands
Max parent reel dia.	: 2500 mm
Slitter	: 6 Pcs by maxcess

- Side View PM 14

